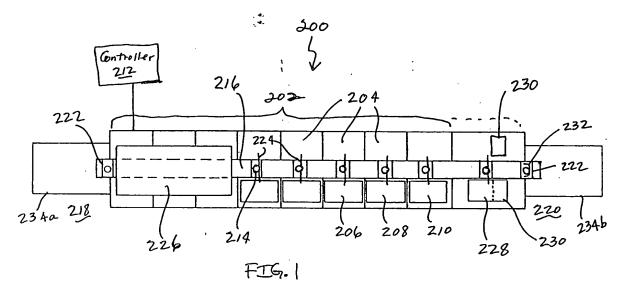
APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 1 of 84



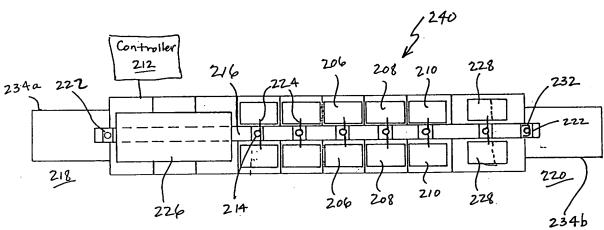
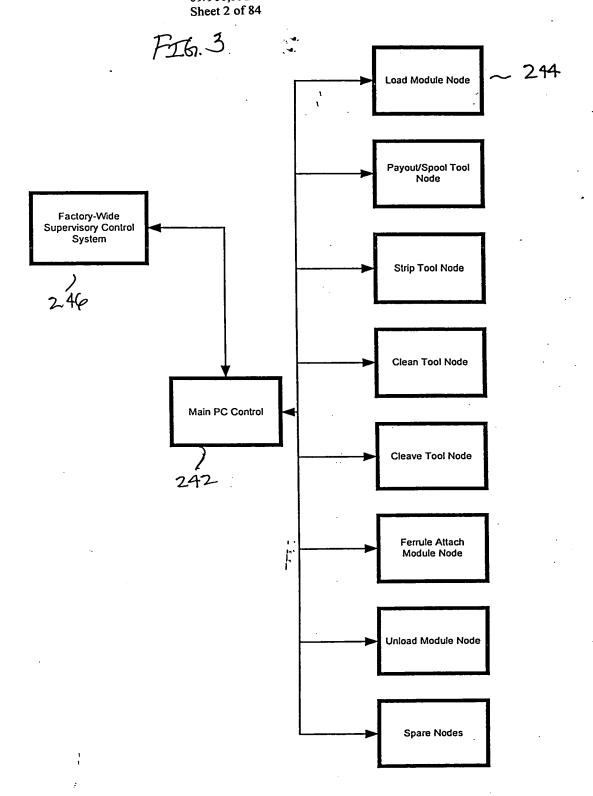


FIG. 2

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532





APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 3 of 84

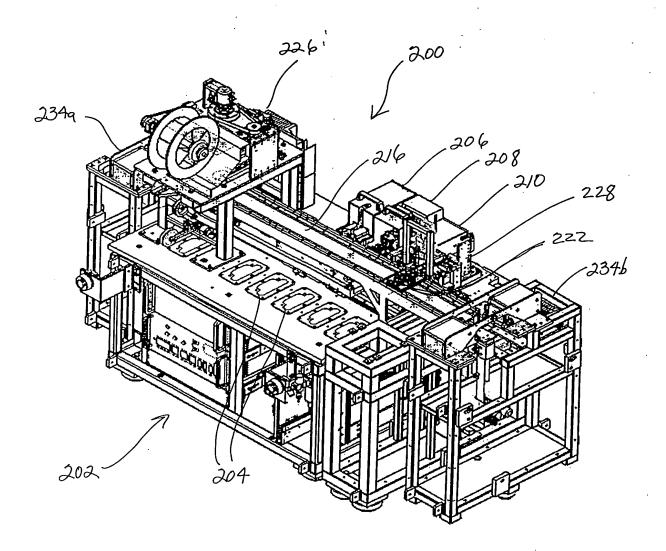


FIG. 4

APPARATUS & METHOD FOR
AUTOMATED PREPARATION OF
AN OPTICAL FIBER
Christopher et al.
09/900,532
Sheet 4 of 84

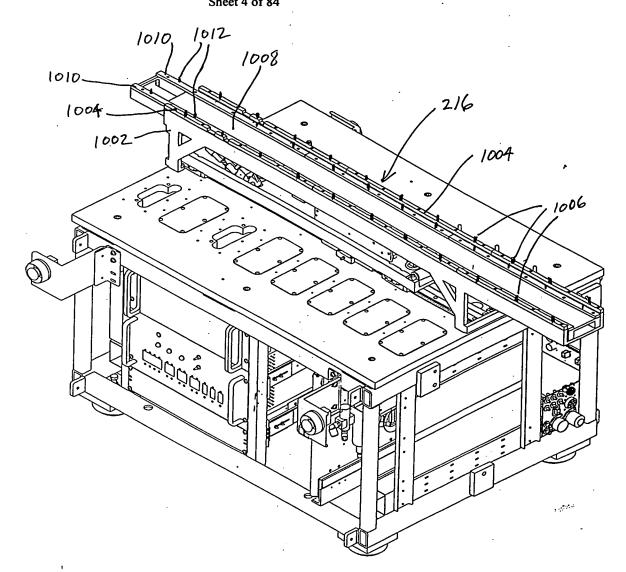
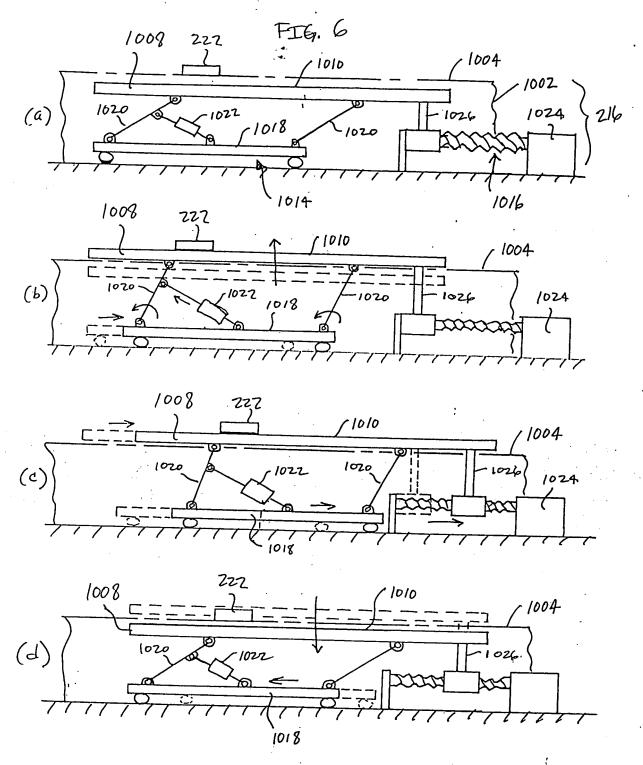


FIG. 5

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 5 of 84



APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 6 of 84

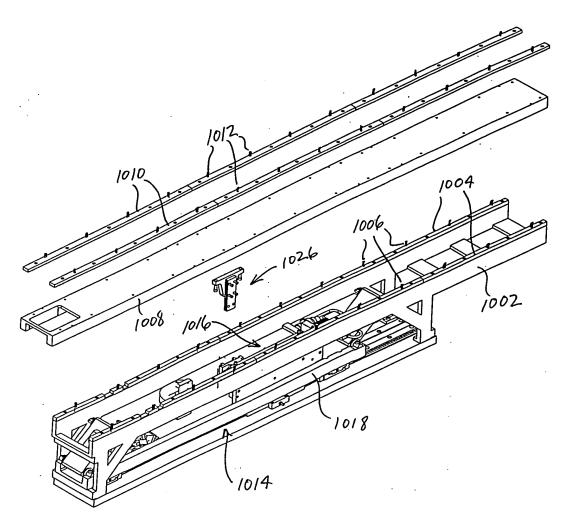


FIG. 7

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 7 of 84

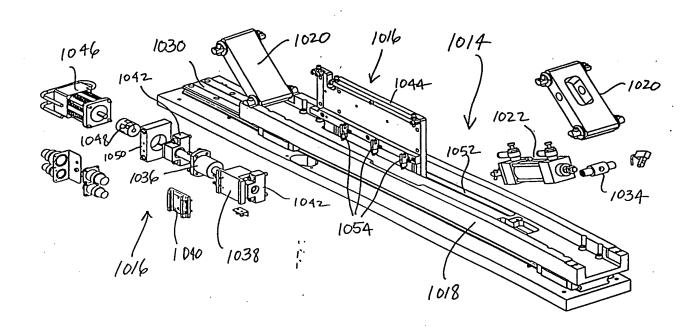
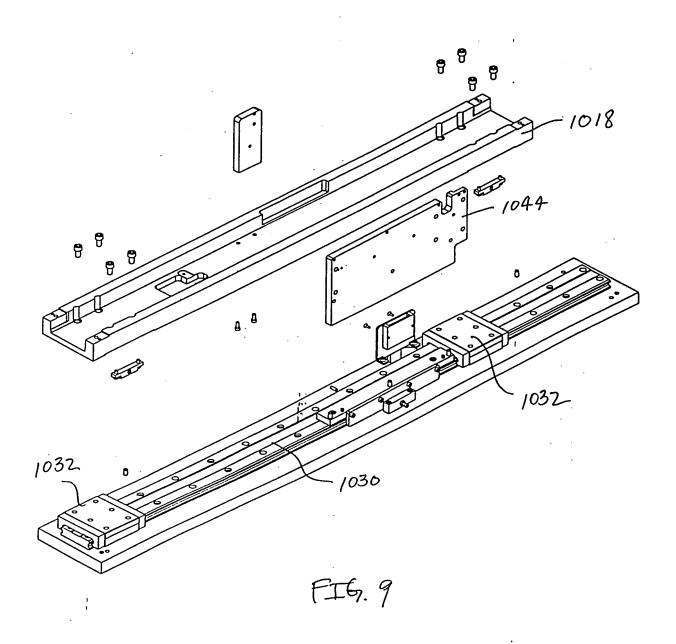
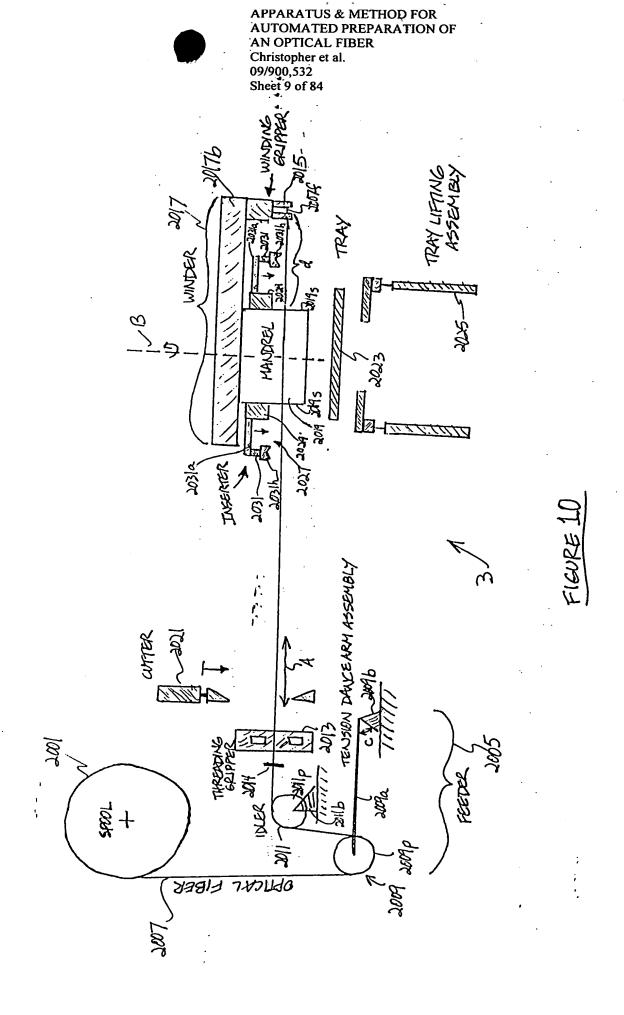


FIG. 8

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 8 of 84





APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 10 of 84

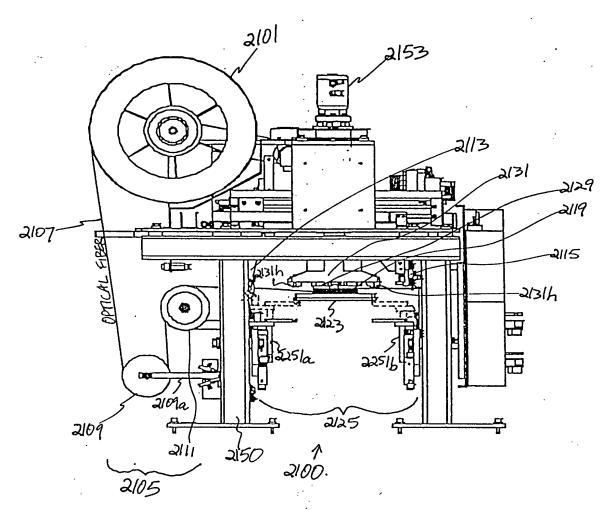


FIGURE 11

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 11 of 84

Sheet 11 of 84

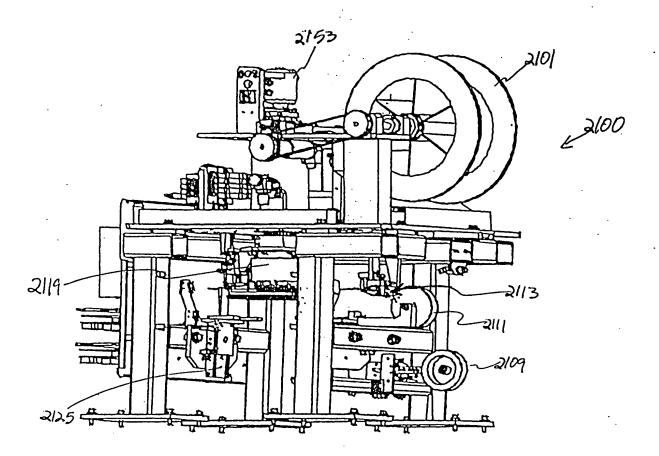
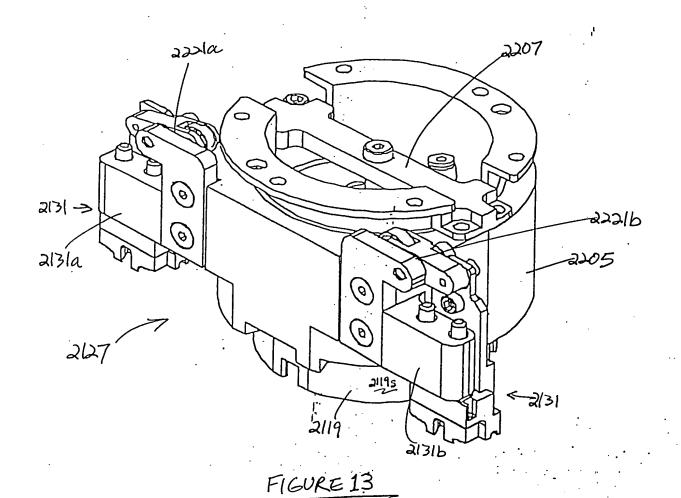


FIGURE 12

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 12 of 84



APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 13 of 84

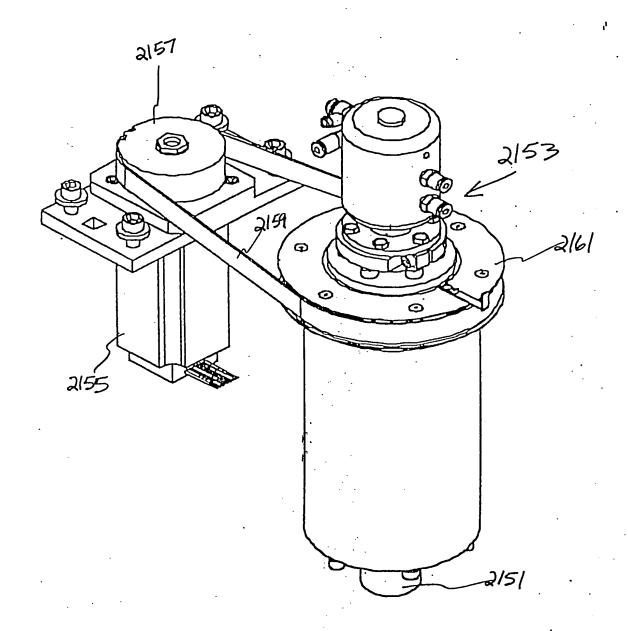


FIGURE 14

7.

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 14 of 84

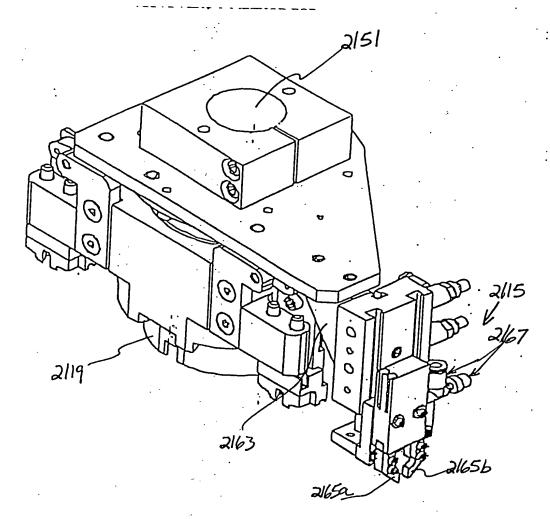


FIGURE 15

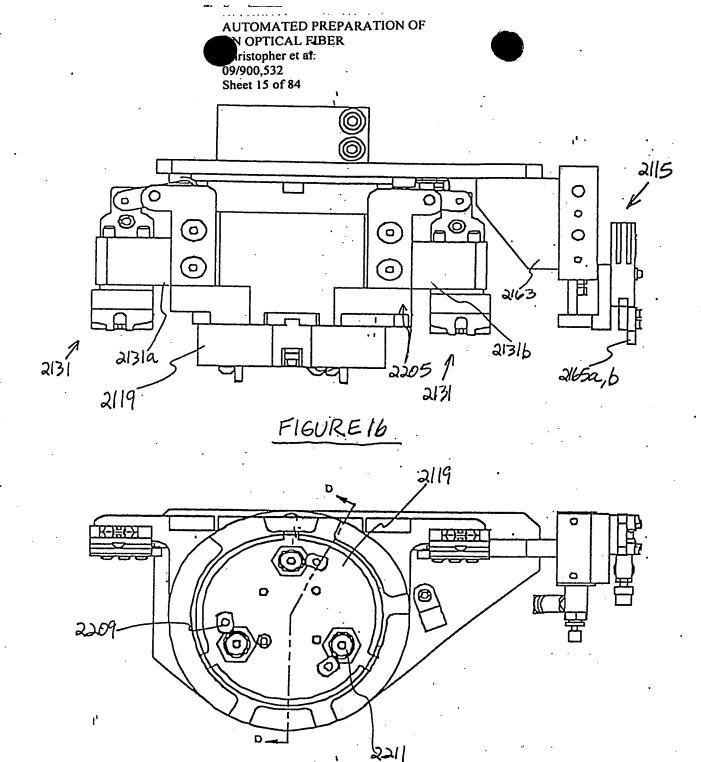


FIGURE 16a

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 16 of 84

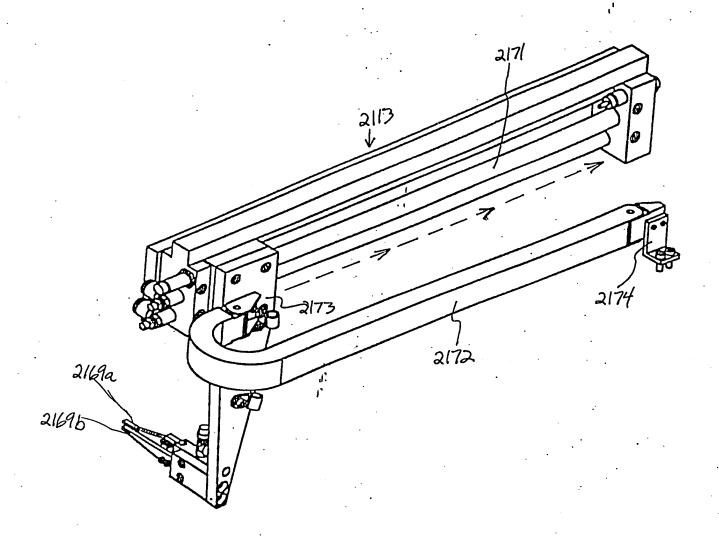


FIGURE 17

1 1

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 17 of 84

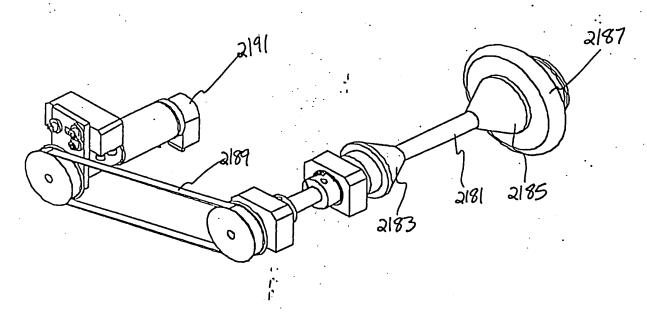


FIGURE 18

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 18 of 84

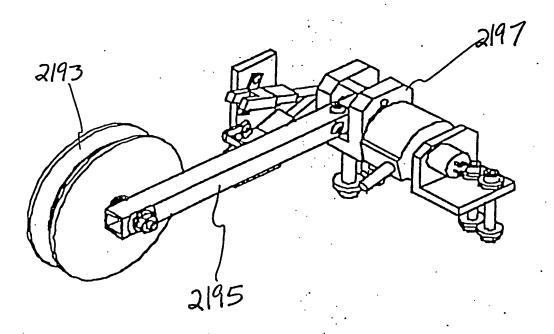


FIGURE 19

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 19 of 84

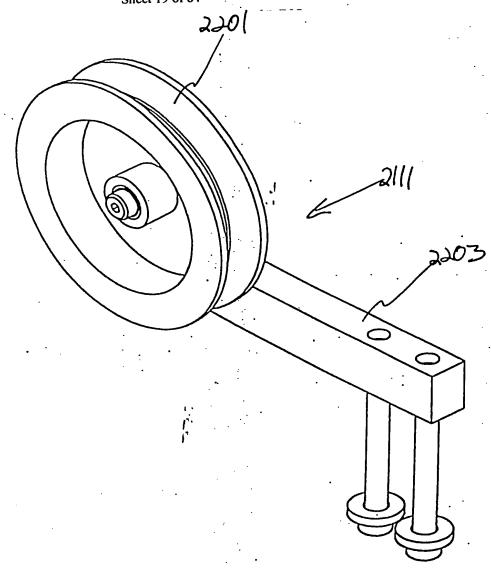


FIGURE 20

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532

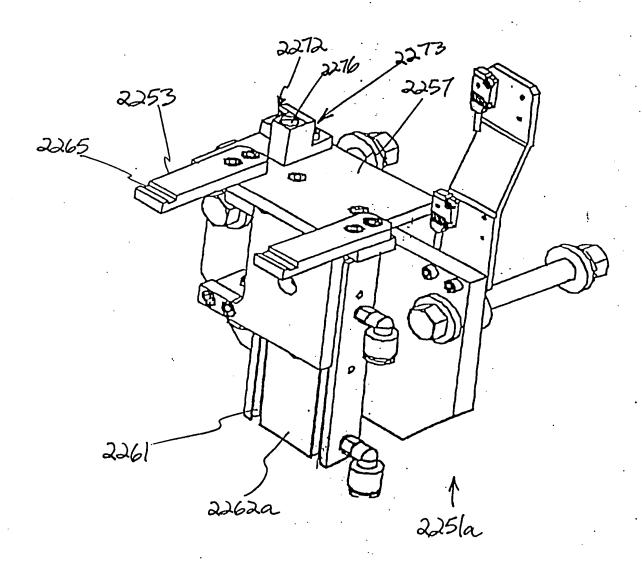
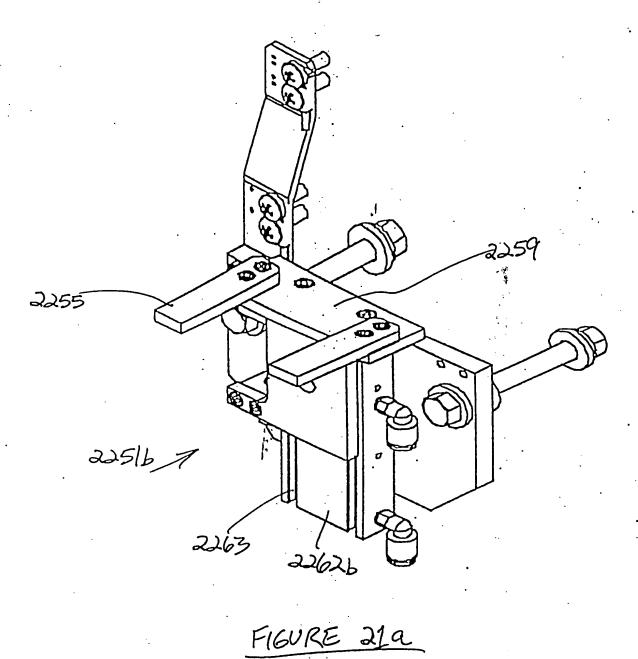


FIGURE 21

APPAKATUS & METHUD FUK AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 21 of 84



APPARATUS & METHOD FOR AUTOMATED PREPARATION OF N OPTICAL FIBER hristopher et al. 09/900,532 Sheet 22 of 84

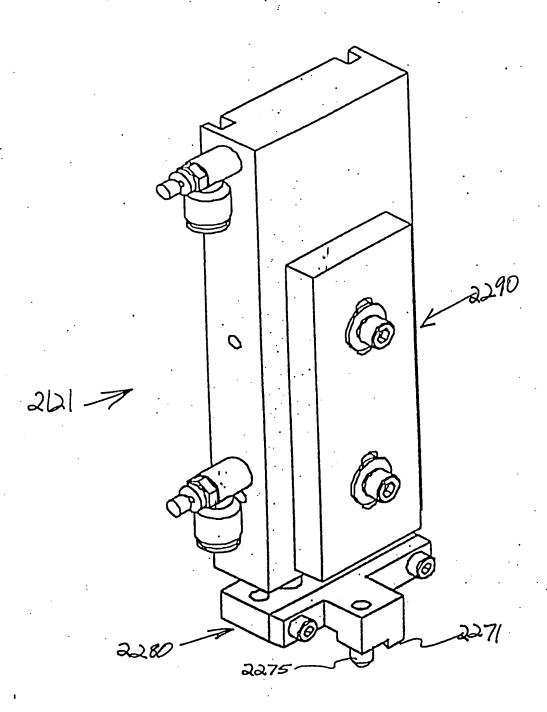
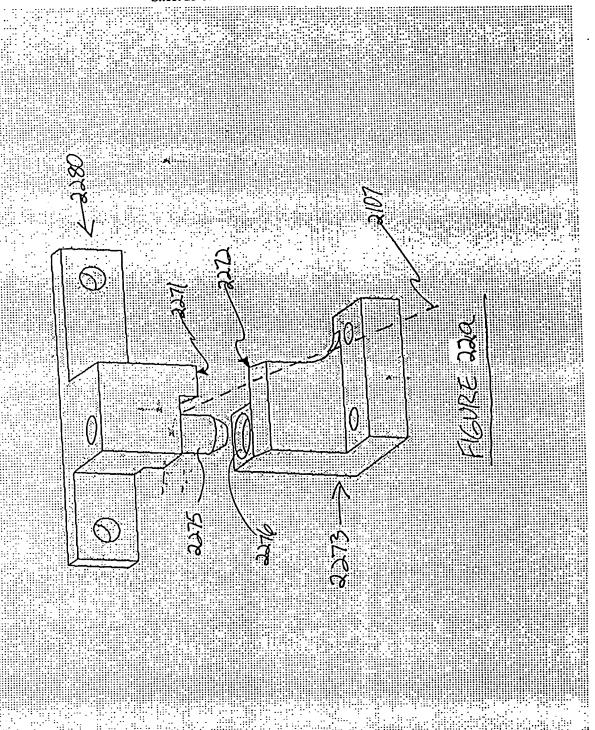


FIGURE 22

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 23 of 84





APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 24 of 84.

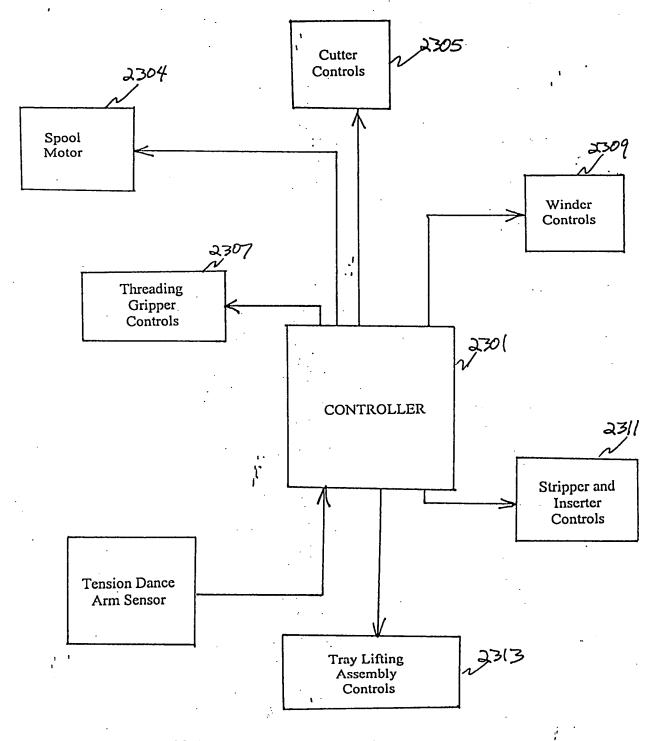


FIGURE 23

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 25 of 84

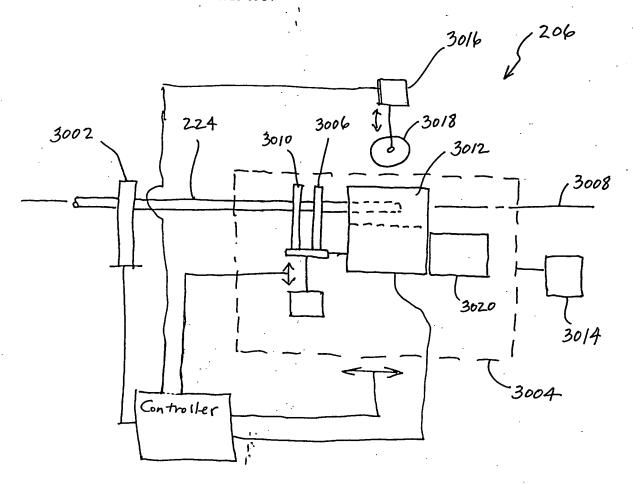


FIG. 24

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 1 09/900,532 Sheet 26 of 84

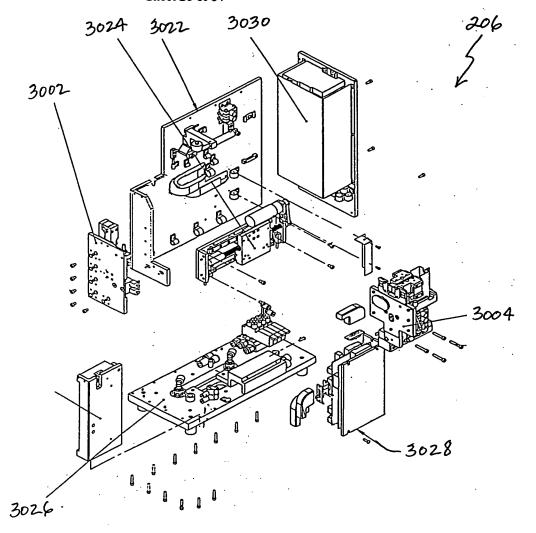


FIG. 25

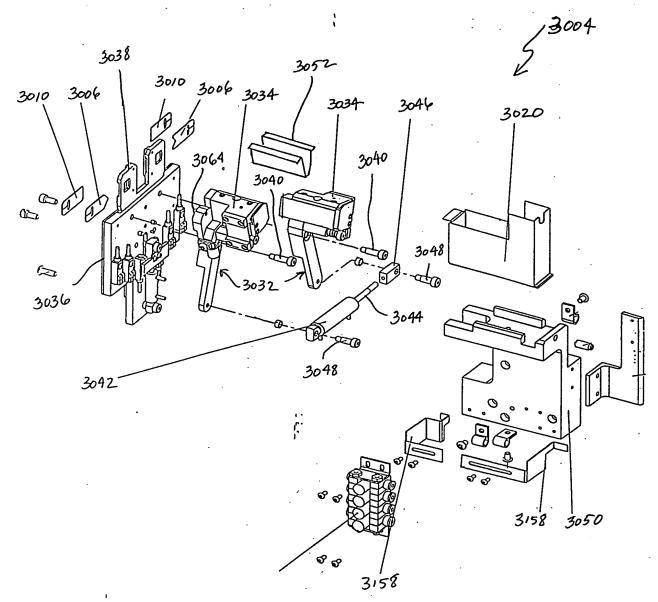


FIG. 26

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. ' 09/900,532 Sheet 28 of 84



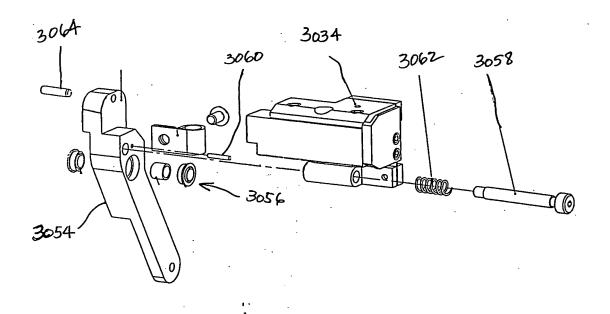


FIG 27

AFPARATUE & METHULI FLIM AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 29 of 84



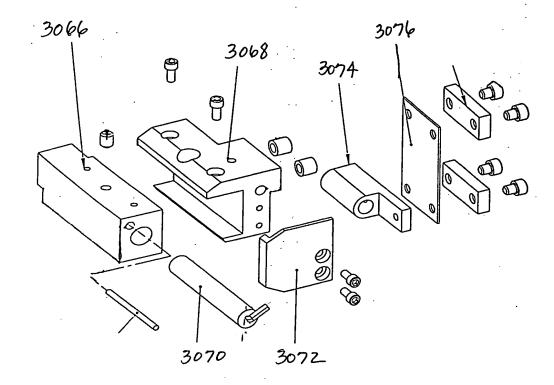
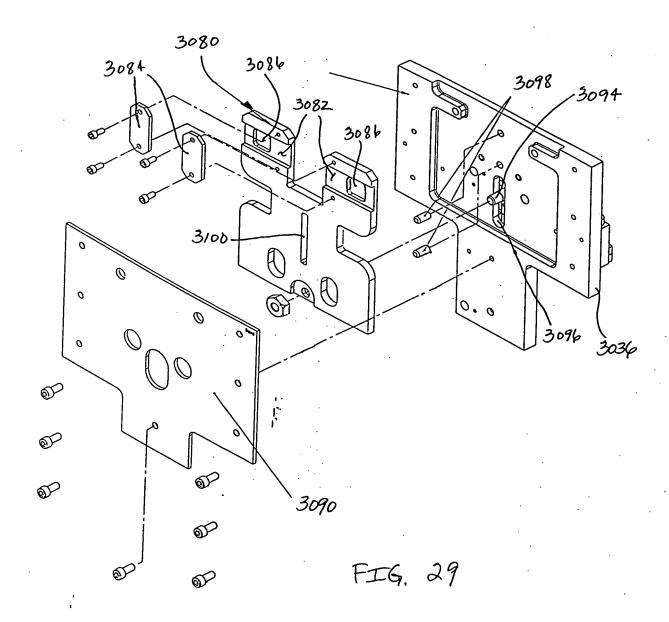


FIG. 28

APPARATUS & METHUD FUR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 30 of 84



APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 4. 09/900,532 Sheet 31 of 84

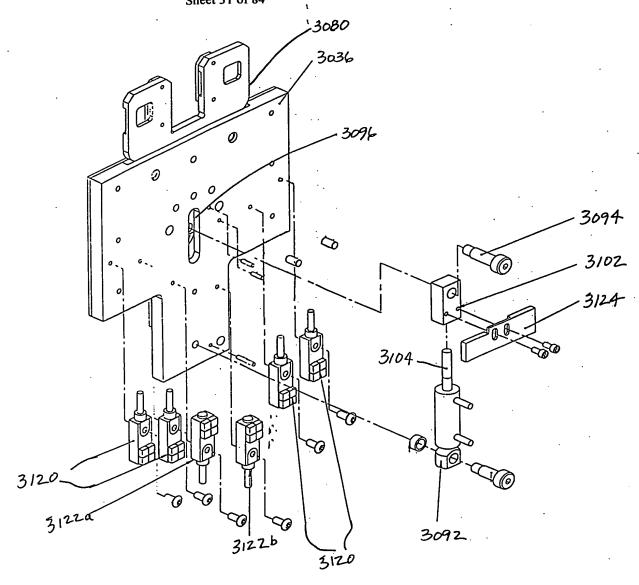
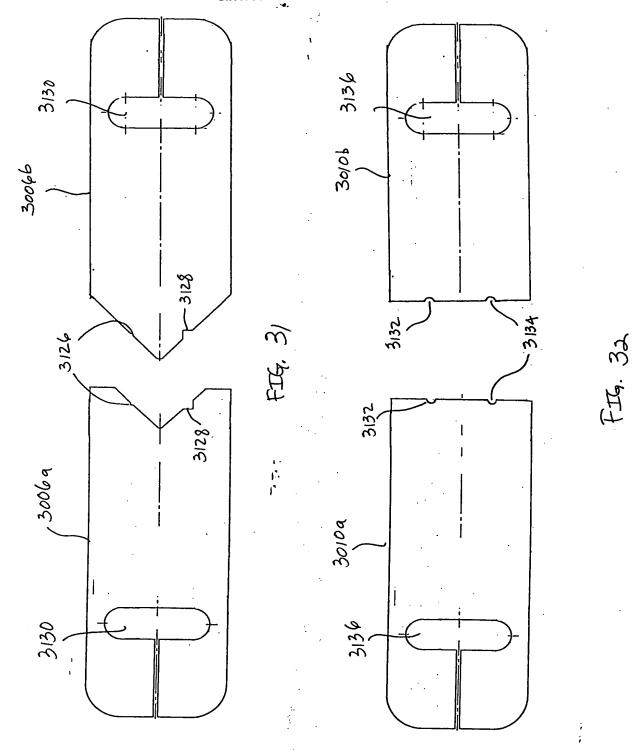
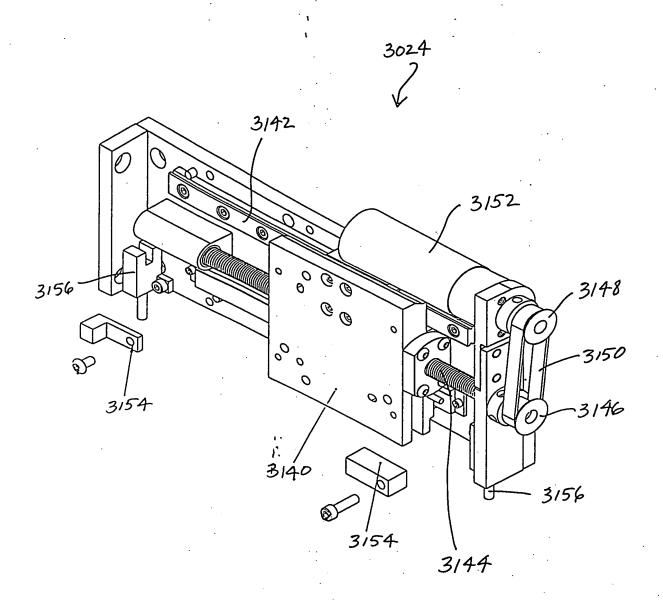


FIG. 30

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 32 of 84

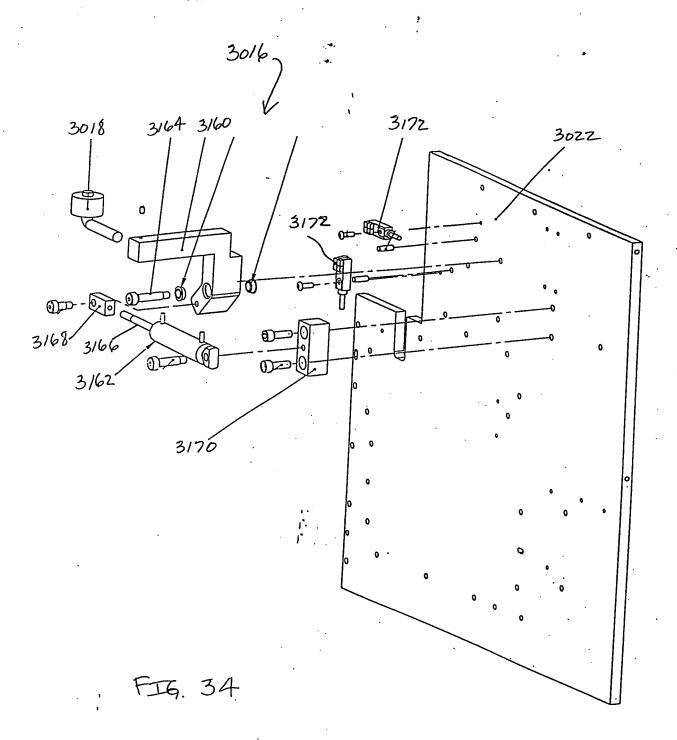


APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 33 of 84



PIG. 33

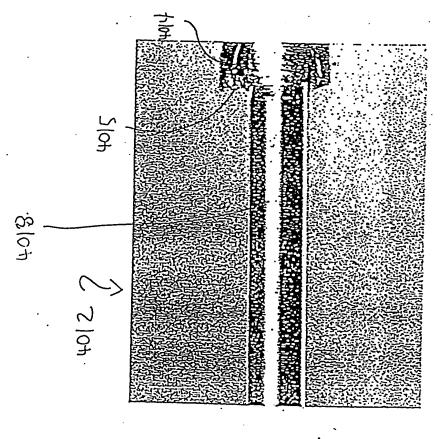
APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 34 of 84

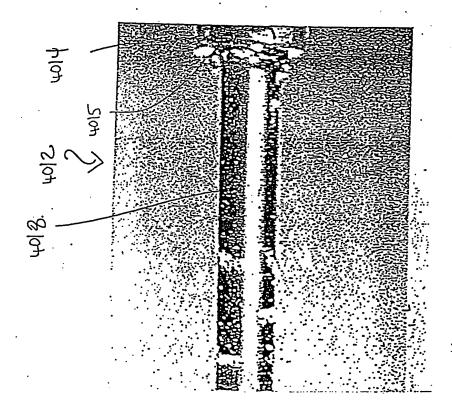


APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 35 of 84 4056 8 185g 4034 208 CM 4035

Fig 35

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 36 of 84





410,360

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 37 of 84

508

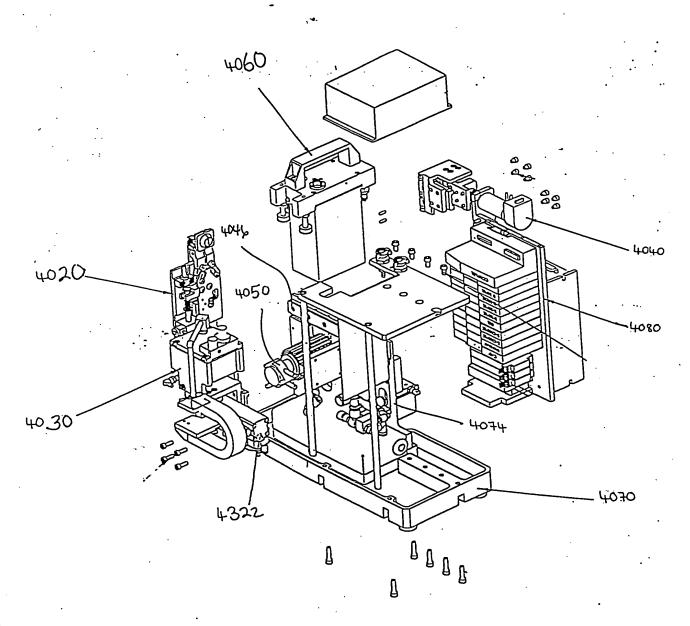
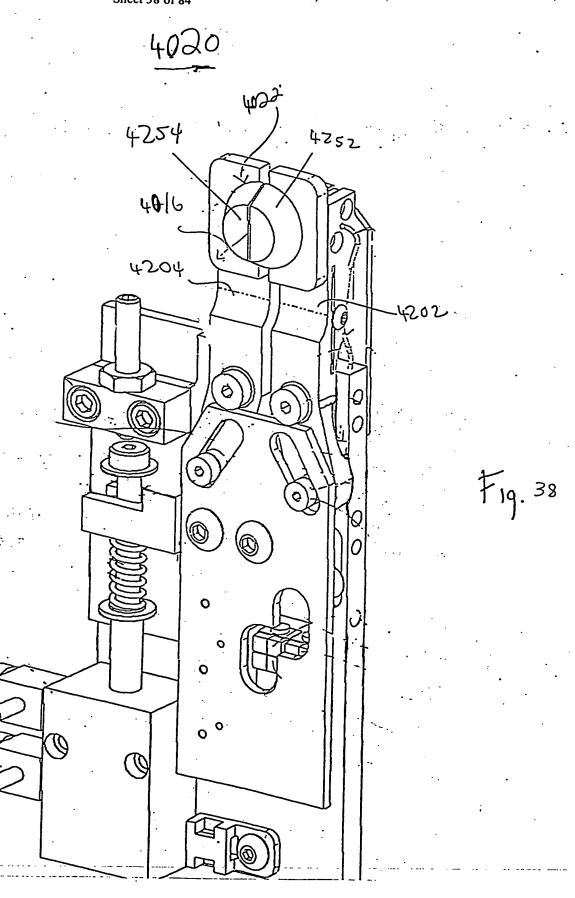
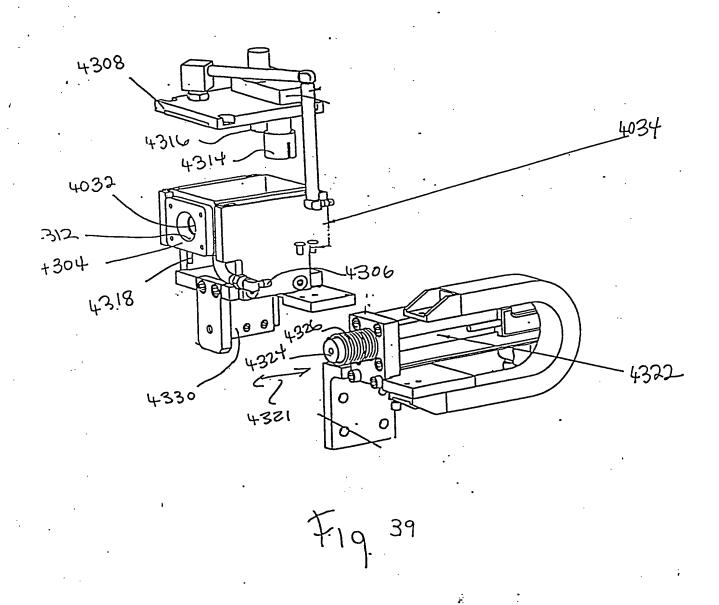


Fig. 37

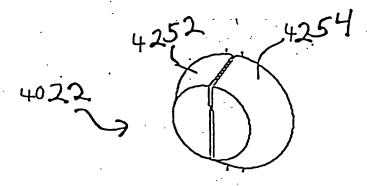
APPARATUS & METHUD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 38 of 84



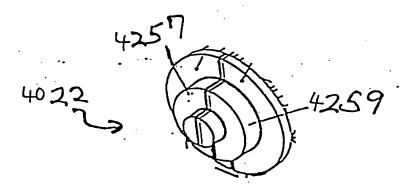
APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 39 of 84



APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 40 of 84

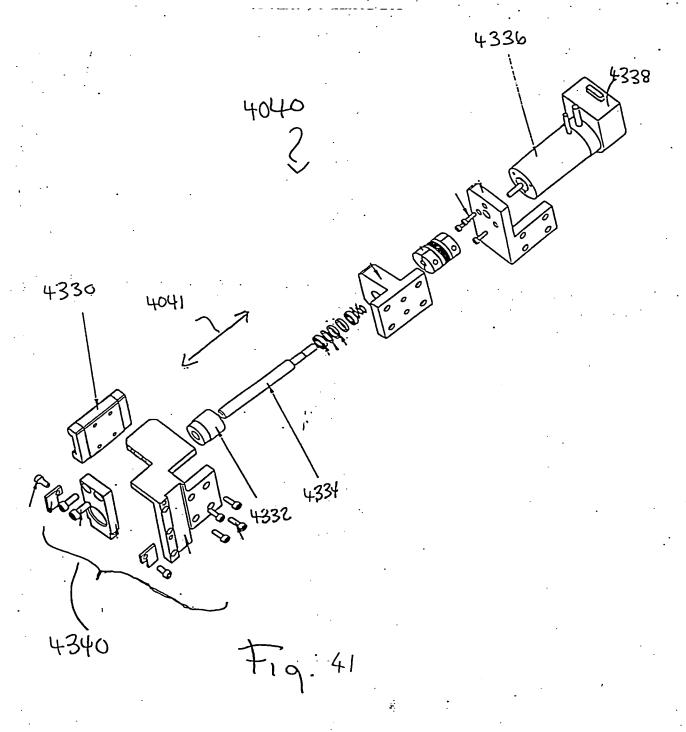


F19.40a



F19. 406

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 41 of 84

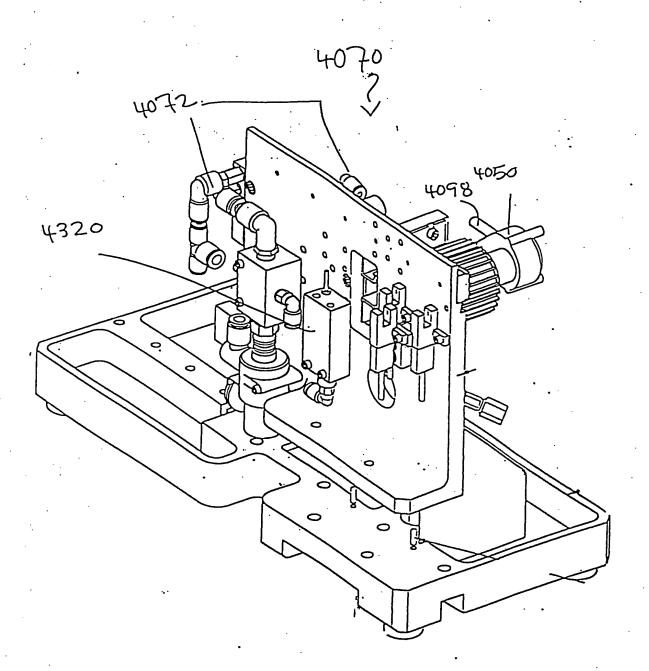


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APPARATUS & METHOD FOR **AUTOMATED PREPARATION OF** AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 42 of 84 4094 4054 409 0 4056 4066 4100 4062

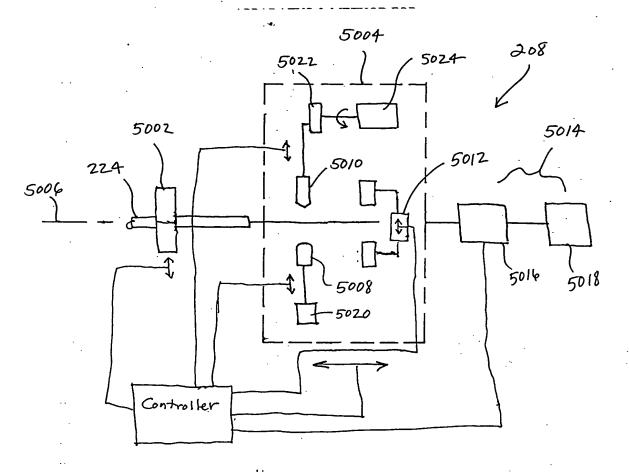
tig. 42

;: ;: APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 43 of 84



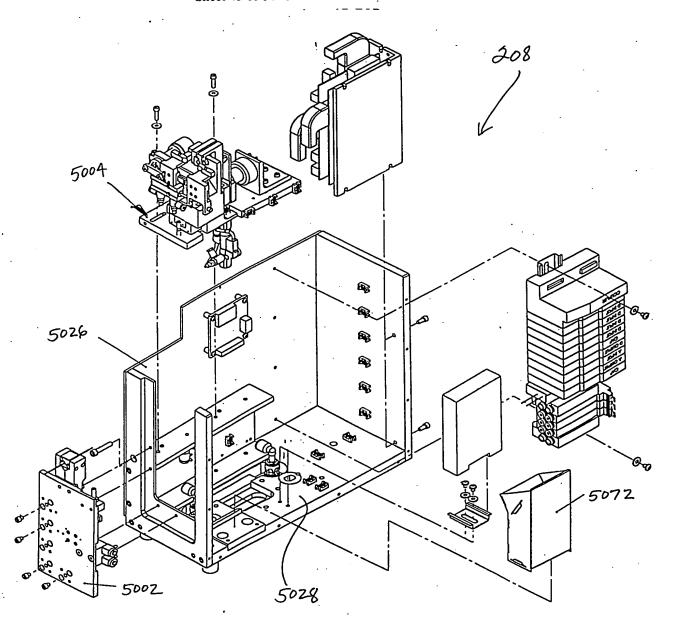
F19. 43

APPARATUS & METHUD FUR AUTOMATED PREPARATION OF AN OPTICAL FIBER) Christopher et al. 09/900,532 Sheet 44 of 84



F16.

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 45 of 84



PIG. 45

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 46 of 84

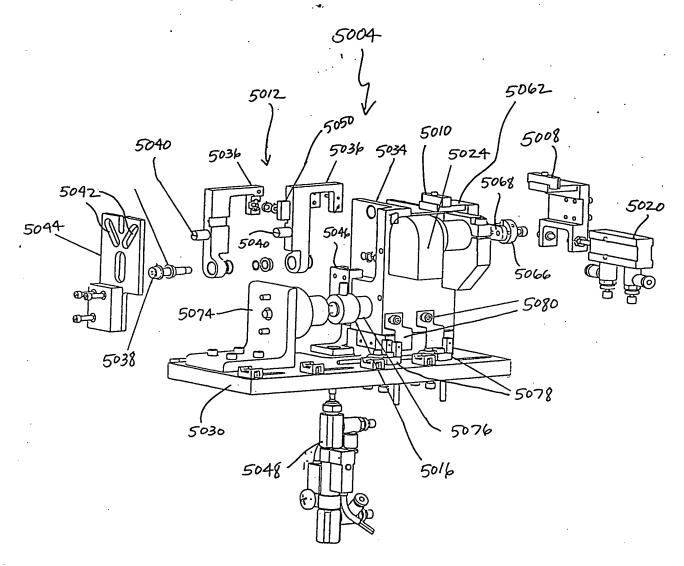


FIG. 46

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APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 47 of 84

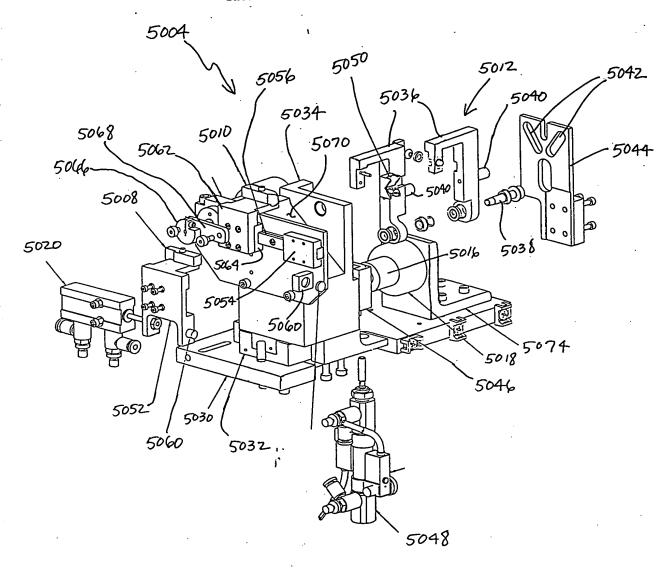


FIG. 47

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 48 of 84

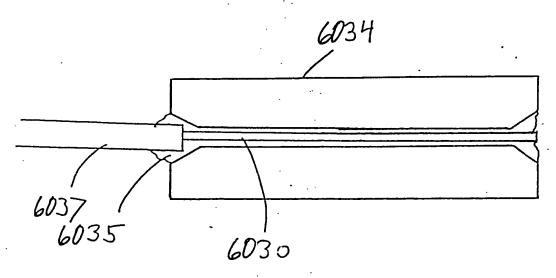


FIGURE 48

F.

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 49 of 84

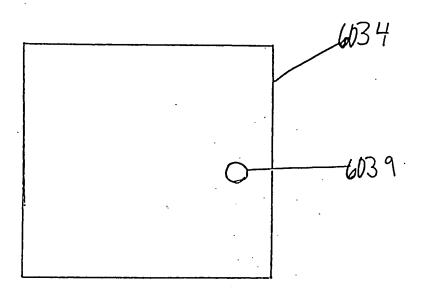


FIGURE 49

; •

APPARATUS & METHUD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 50 of 84

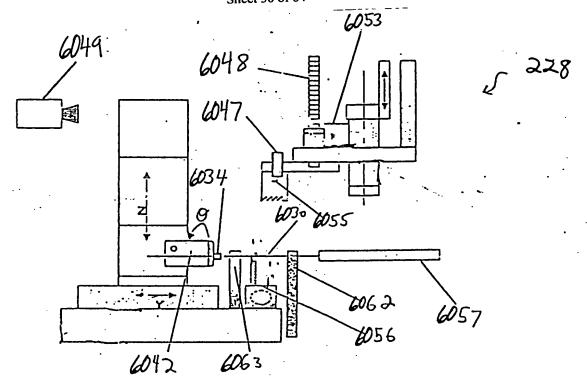


FIGURE 50

APPAKATUS & METHOD FOK AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 \ Sheet 51 of 84

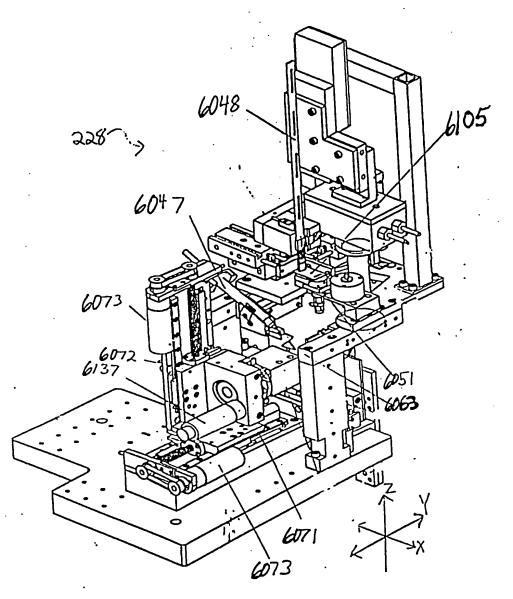
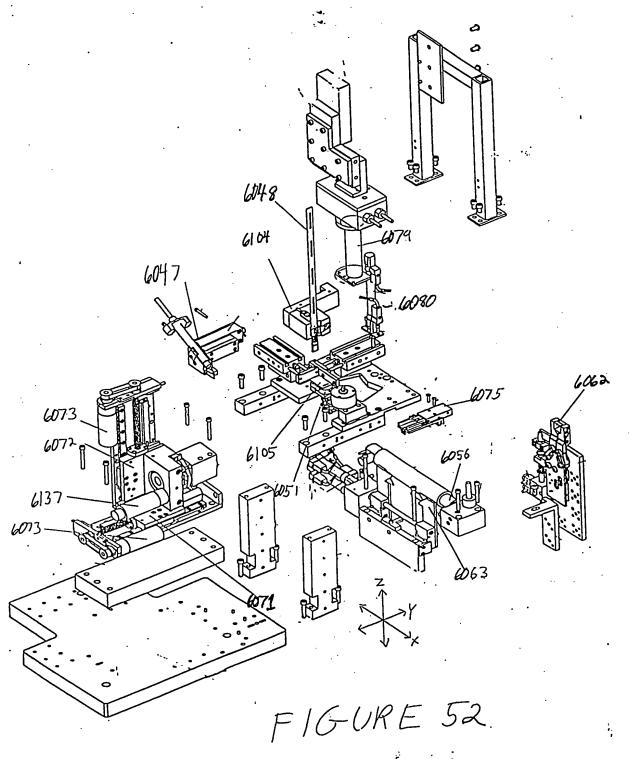


FIGURE 51

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 52 of 84



APPARATUS & METHOD FUR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 53 of 84

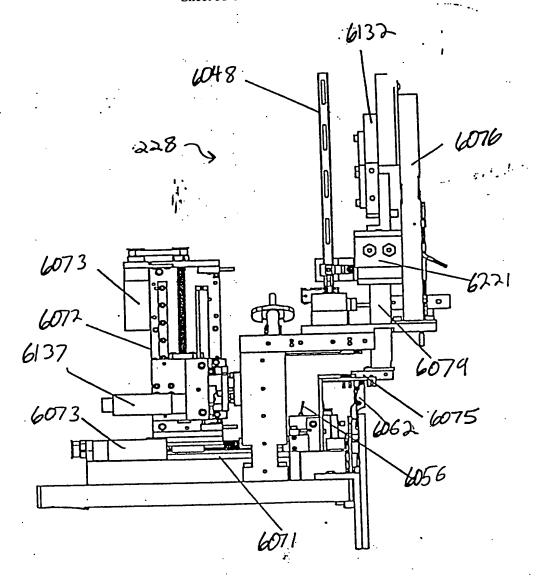


FIGURE 53

APPARATUS & METHUD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 54 of 84

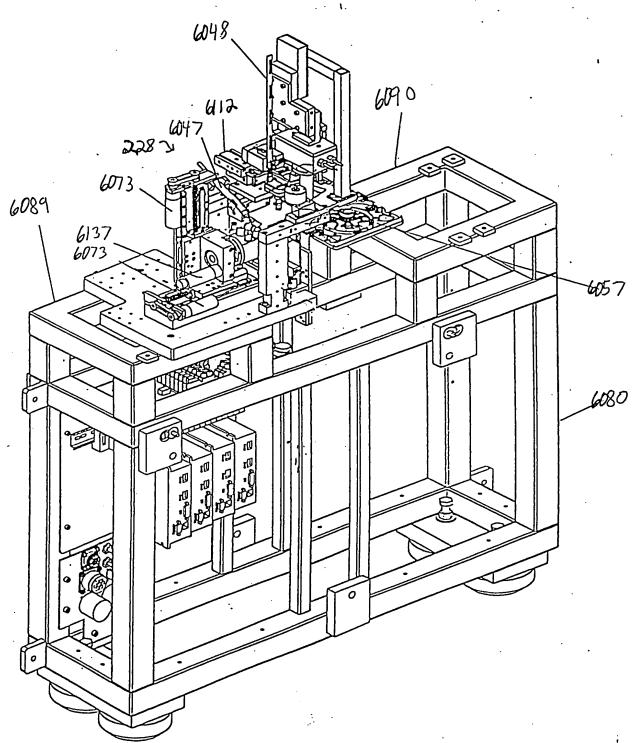


FIGURE 54

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF N OPTICAL FIBER Christopher et al. 09/900,532 Sheet 55 of 84

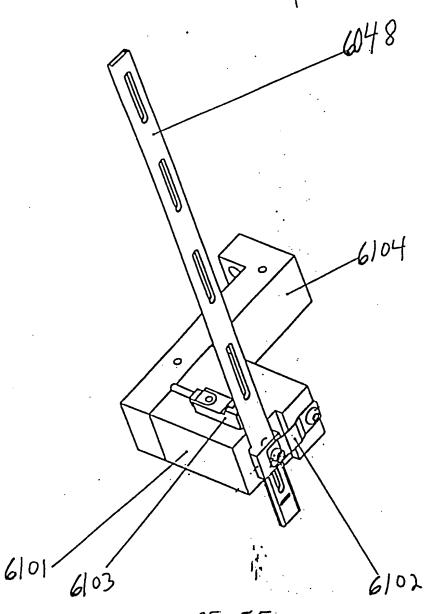
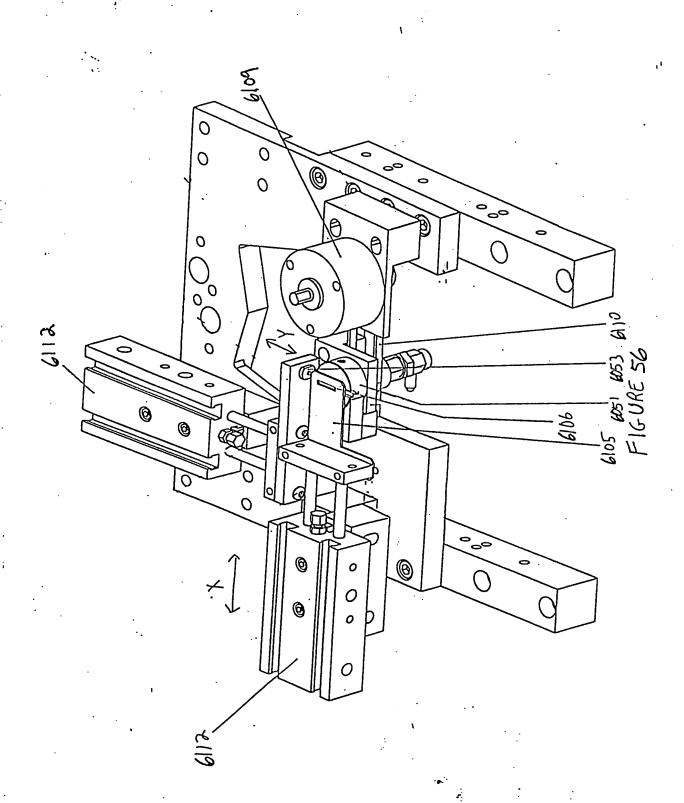


FIGURE 55

APPAKATUS & METHOD FUR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 56 of 84



APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 57 of 84

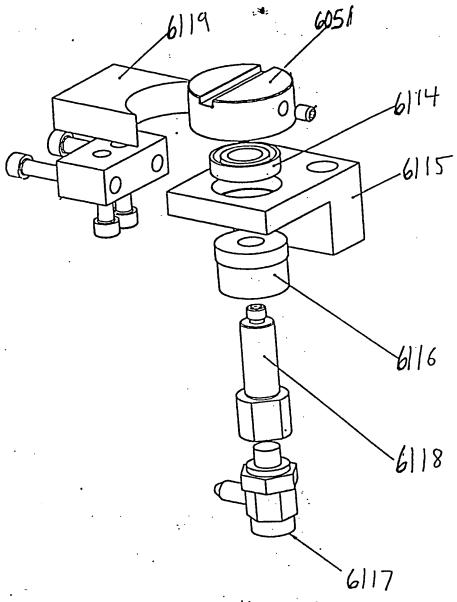


FIGURE 57

APPARATUS & METHUD FUK AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 58 of 84

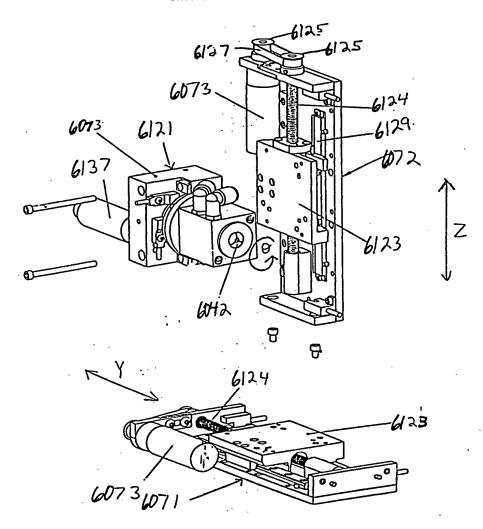
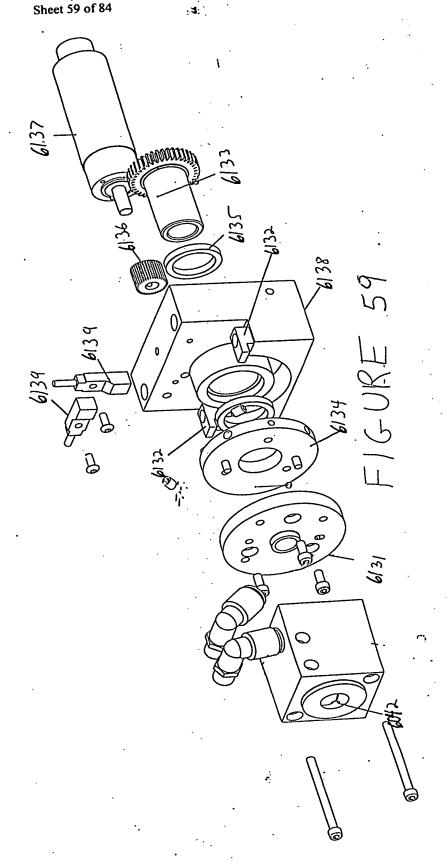
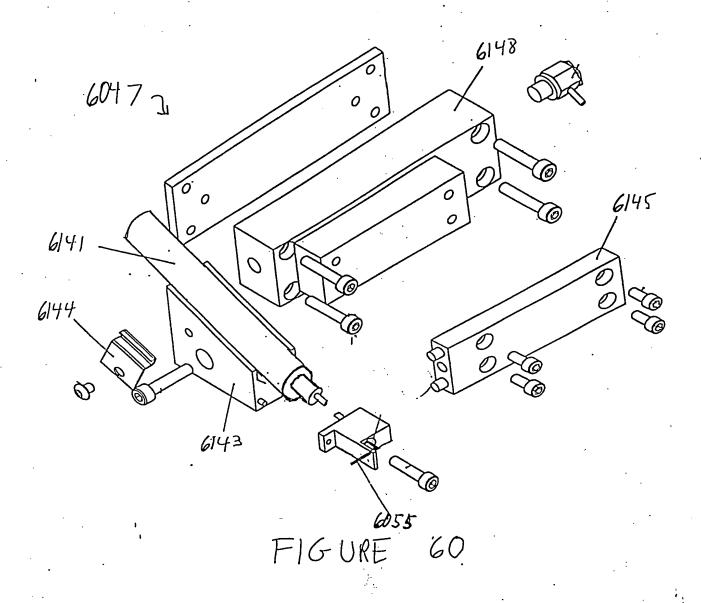


FIGURE 58

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 59 of 84



ATTAKATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 60 of 84



APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 61 of 84 1 APPARATUS & METHOD FOK AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 62 of 84

6075

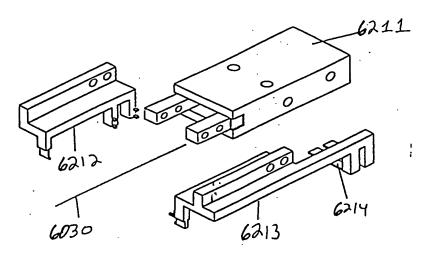


FIGURE 62

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 63 of 84

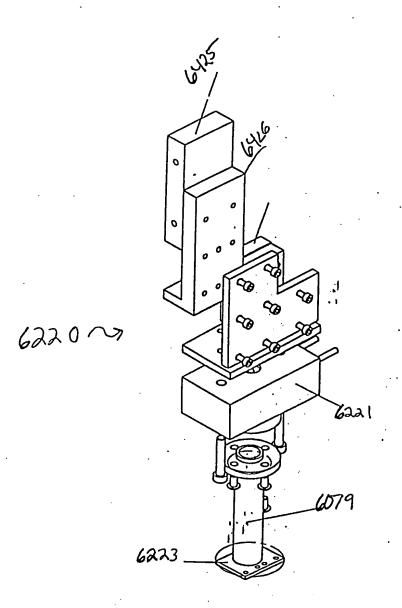
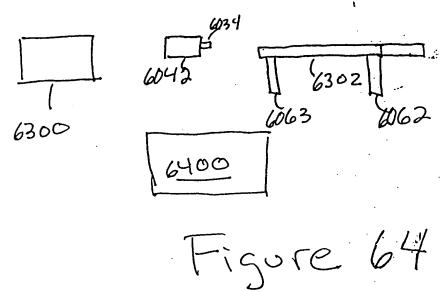


FIGURE 63

APPARATUS & METHOD FUR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 64 of 84



APPARATUS & METHOD FOR
AUTOMATED PREPARATION OF
AN OPTICAL FIBER
Christopher et al.
09/900,532
Sheet 65 of 84

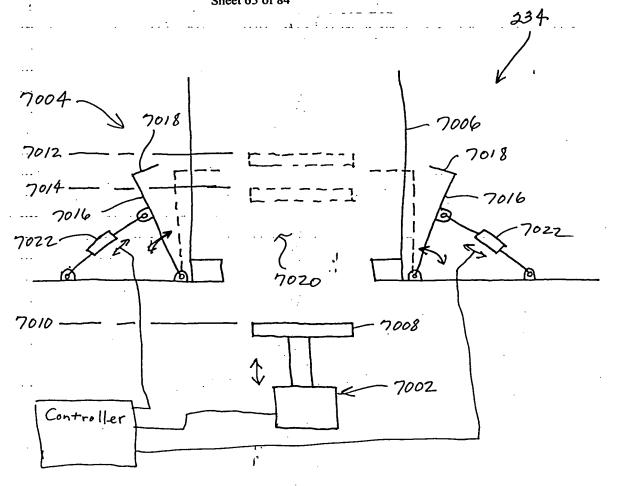
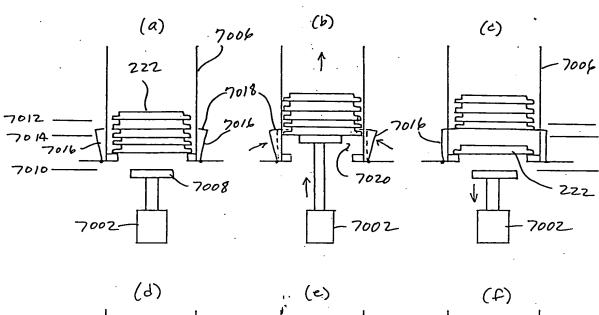
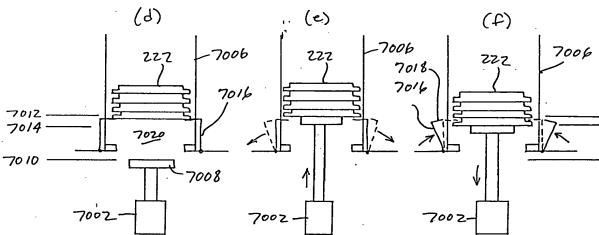


FIG. 65

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 66 of 84

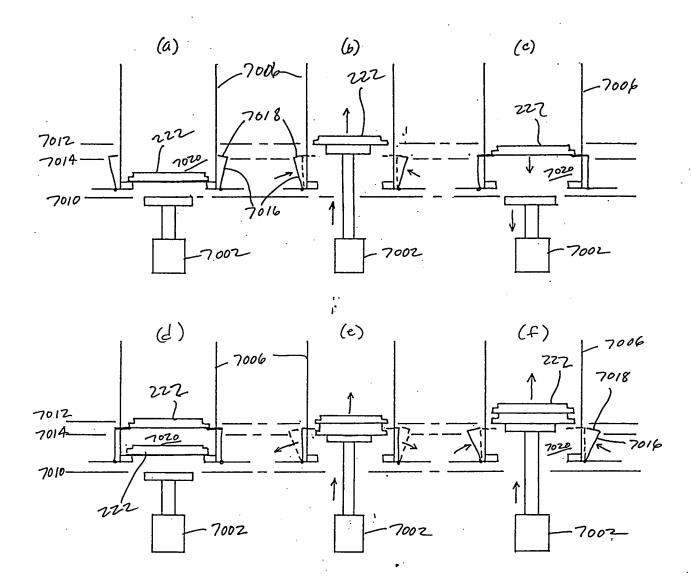
FIG. 66





APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 67 of 84

FIG. 67



APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 68 of 84

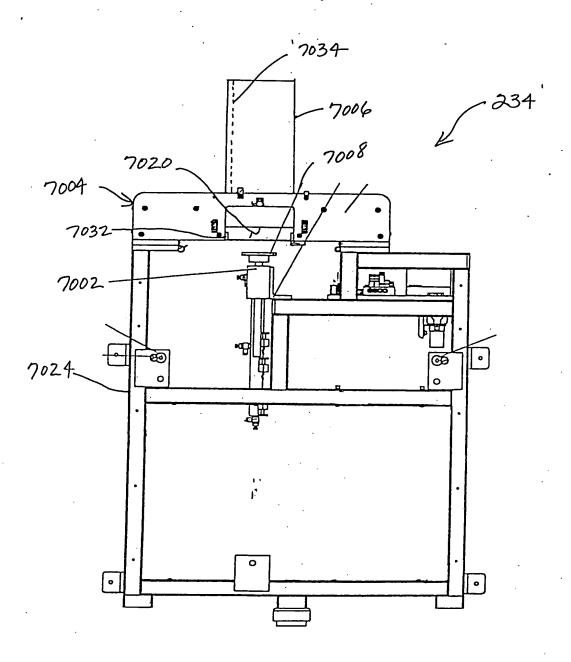
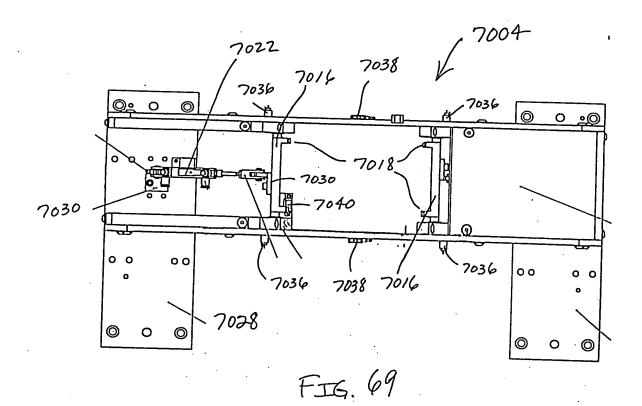


FIG. 68

APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 69 of 84



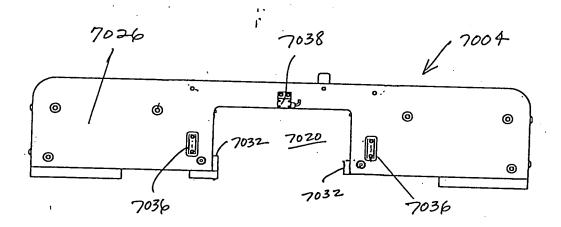
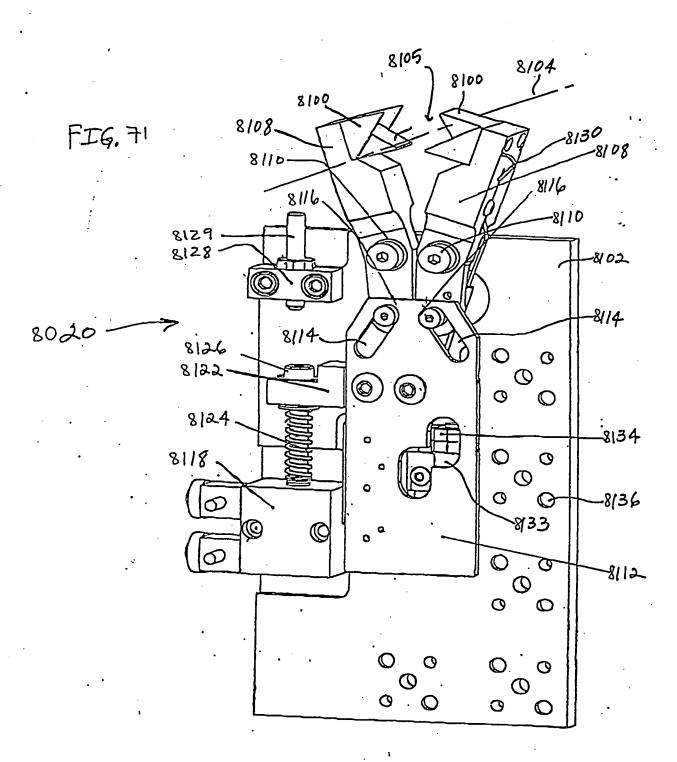
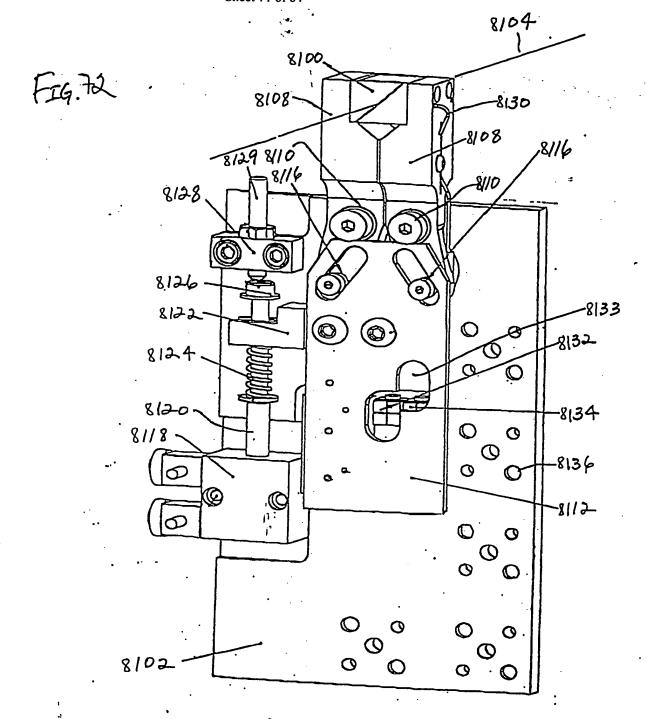


FIG. 70

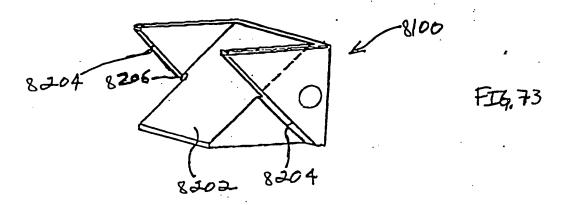
APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 70 of 84

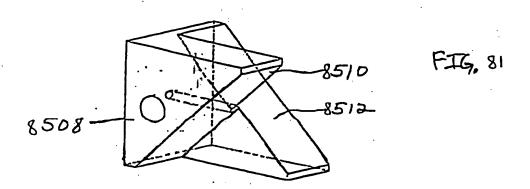


APPARATUS & METHUD FUK AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 71 of 84

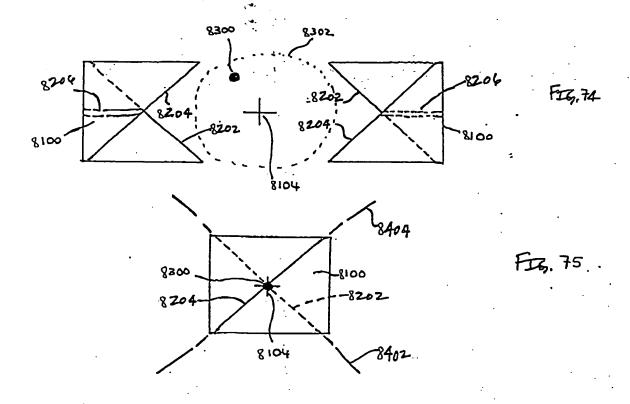


APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 72 of 84





APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 73 of 84



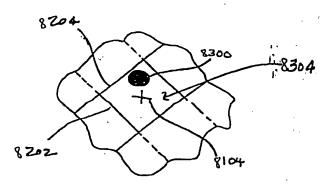


FIG. 76

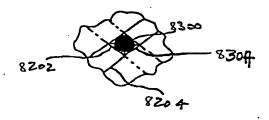
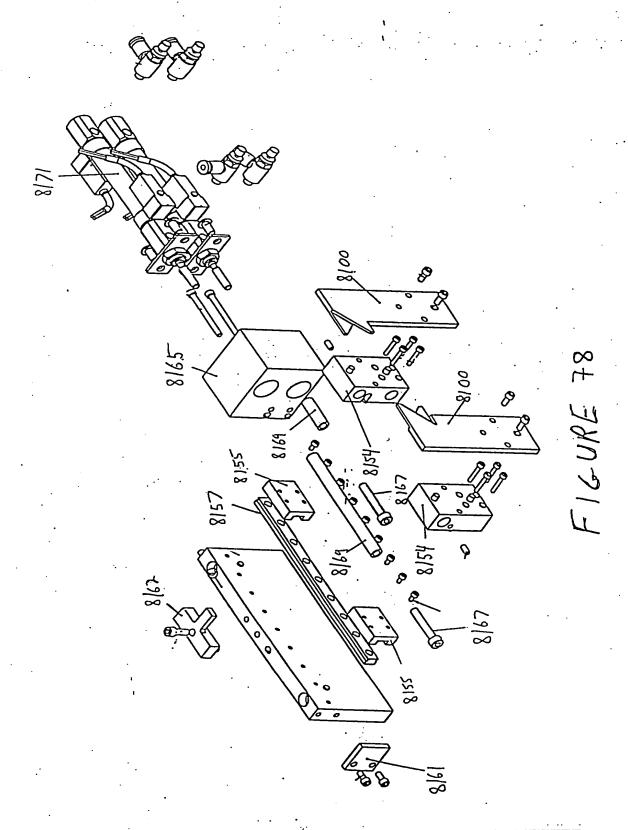
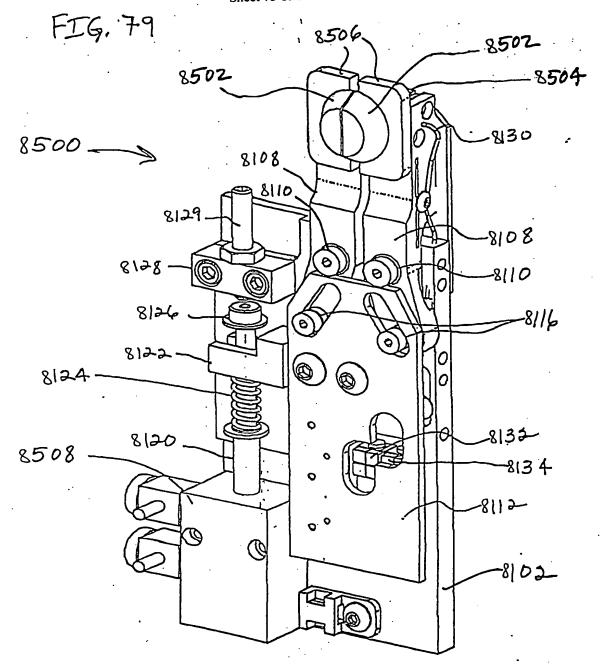


FIG. 77

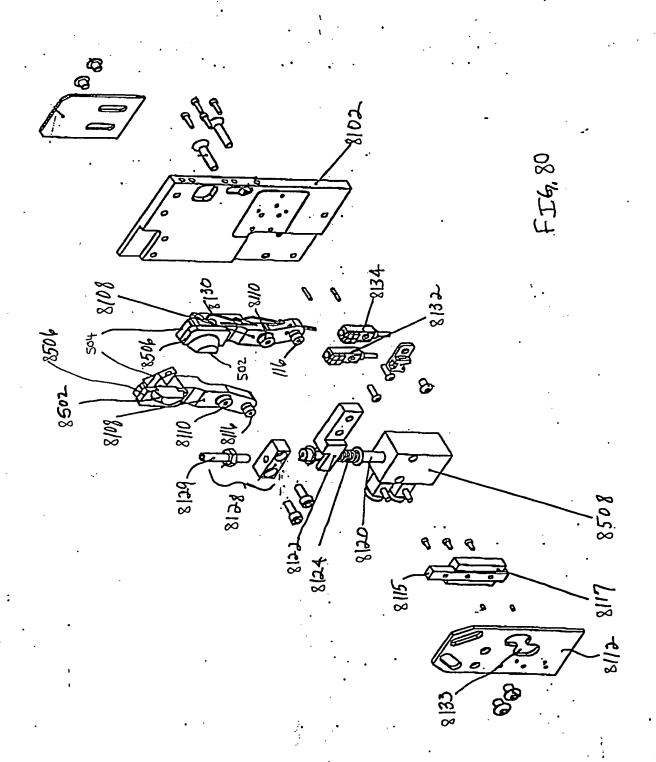
APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 74 of 84



APPARATUS & METHOD FUR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,\$32 Sheet 75 of 84



APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 76 of 84



APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 77 of 84

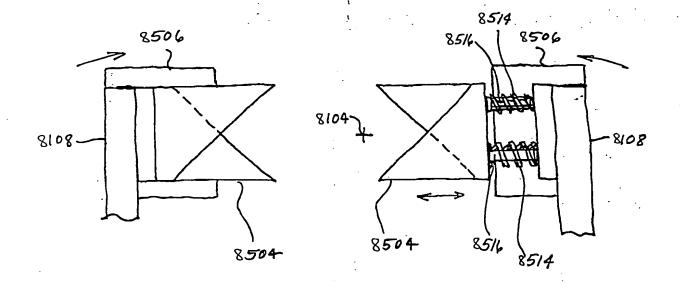
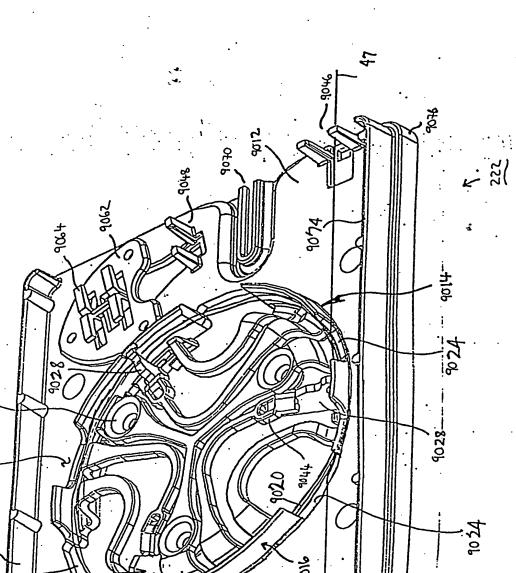


FIG. 82

APPARATUS & METHUD FUR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 78 of 84



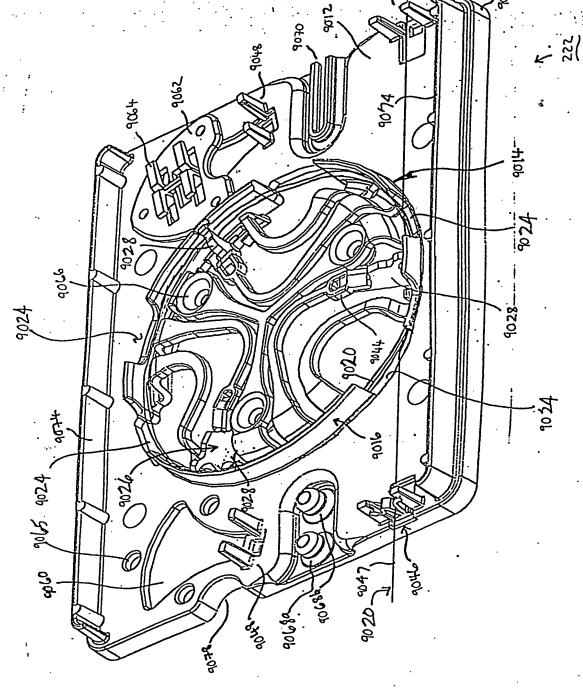
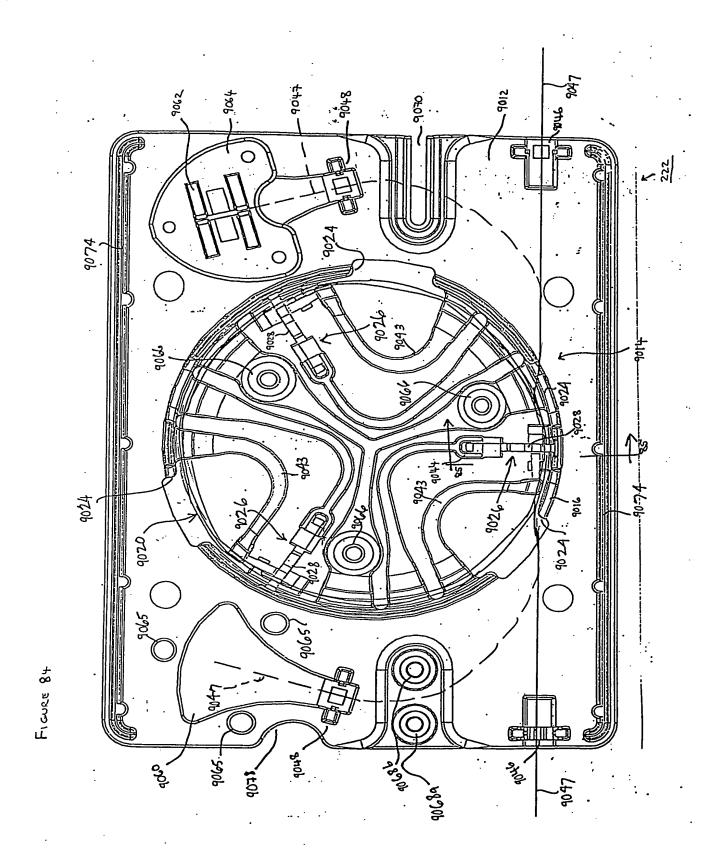


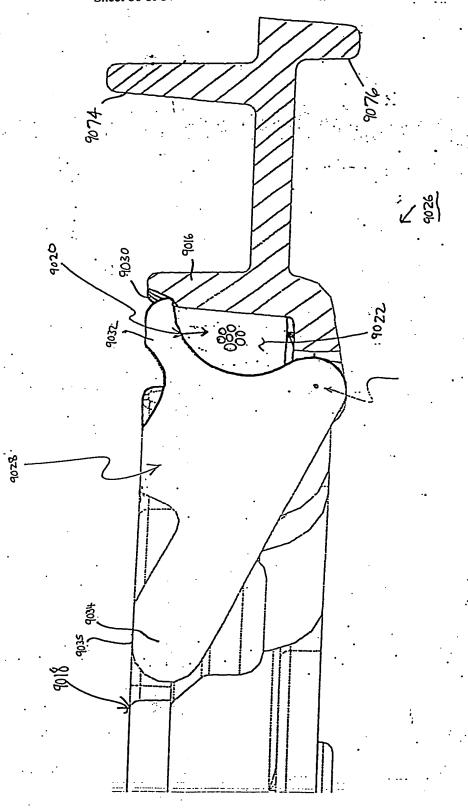
Figure 83

APPARATUS & METHOD FUR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 79 of 84

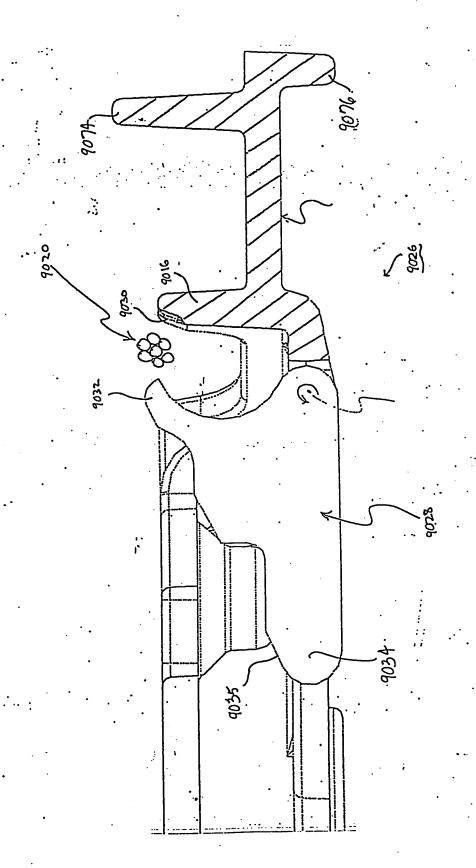


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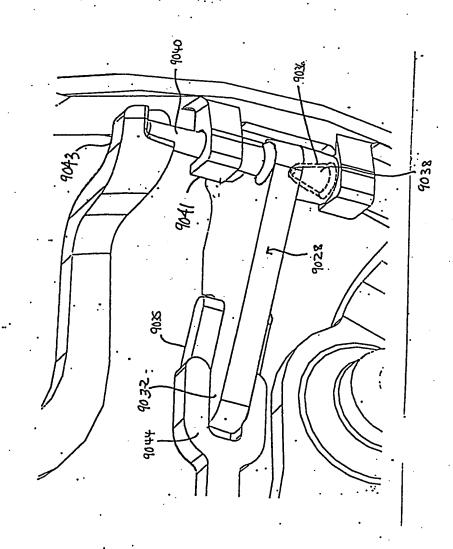
APPARATUS & METHUD FUR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 80 of 84



APPAKATUS & METHUD FUK
AUTOMATED PREPARATION OF
AN OPTICAL FIBER
Christopher et al.
09/900,532
Sheet 81 of 84



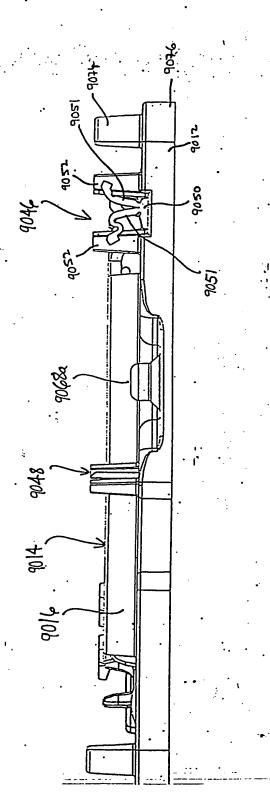
APPARATUS & METHOD FOR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 82 of 84



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APPAKATUS & METHUD FUR AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 83 of 84



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APPAKATUS & METHOD FOK AUTOMATED PREPARATION OF AN OPTICAL FIBER Christopher et al. 09/900,532 Sheet 84 of 84



